

INSTRUCTIONS



Hornady®

3-WAY CUTTER

INSIDE DIAMETER CUTTER

OUTSIDE DIAMETER CUTTER | TRIM CUTTER

Enhance your reloading efficiency with the Hornady® 3-Way Cutter. Trim, chamfer and deburr cartridge cases — all in one step. Four custom interchangeable caliber-specific pilots have shoulders for easy setting of inside diameter (ID) and outside diameter (OD) cutters. ID cutter with 15-degree blade and OD cutter with 30-degree blade are made of carbide for strength and durability. Just attach to your Hornady® trimmer to begin trimming.

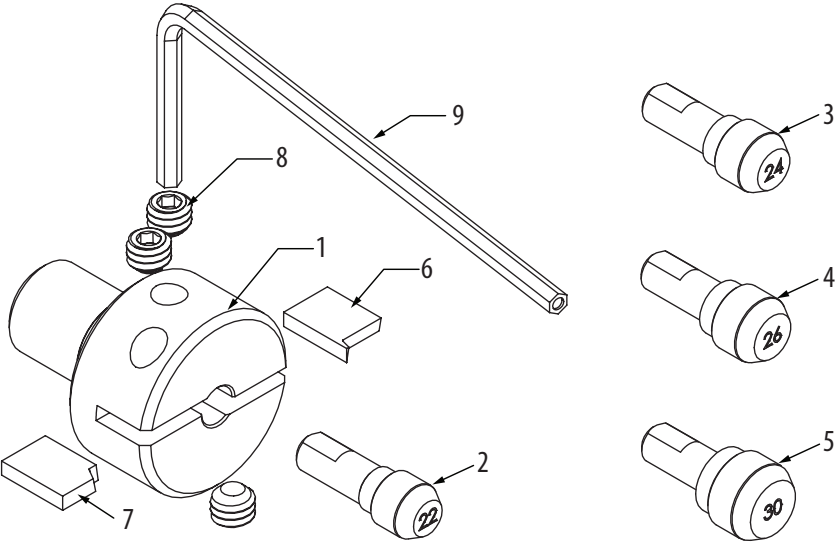
Before beginning, check all parts and pieces to be sure they are accounted for and of good quality.

SETTING UP CUTTER

1. Select the caliber specific pilot for the cartridge case you are planning on trimming.
2. Insert the pilot into the center hole of the cutter body, making sure that the flat portion of the pilot is facing the center set screw hole.
3. Using the included Allen Wrench, tighten the set screw onto the pilot flat.
4. Loosen the set screw of the ID Cutter, and slide the cutter into the shoulder of the pilot.
5. Tighten the set screw onto the ID Cutter, while holding the cutter in place by hand.
6. Loosen the set screw of the OD Cutter, and slide the cutter into the shoulder of the pilot. Make sure the cutter is sitting flat in the slot and flush with the pilot.
7. Tighten the set screw onto the OD Cutter, while holding the cutter in place by hand.
8. Attach the cutter to your Hornady trimmer and begin trimming.

3-WAY CUTTER

Item No. 050142



Item	Part No.	Description	Qty
1	399956	Cutter Body	1
2	399950	.224 Pilot	1
3	399951	.243 Pilot	1
4	399952	.264 Pilot	1
5	399953	.308 Pilot	1
6	399954	Inside Diameter (ID) Cutter	1
7	399955	Outside Diameter (OD) Cutter	1
8	399958	#8-32 x .125" Grade 12.9 Black Oxide SS	3
9	399957	5/64" Black Oxide Allen Wrench	1



Hornady
Accurate. Deadly. Dependable.

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