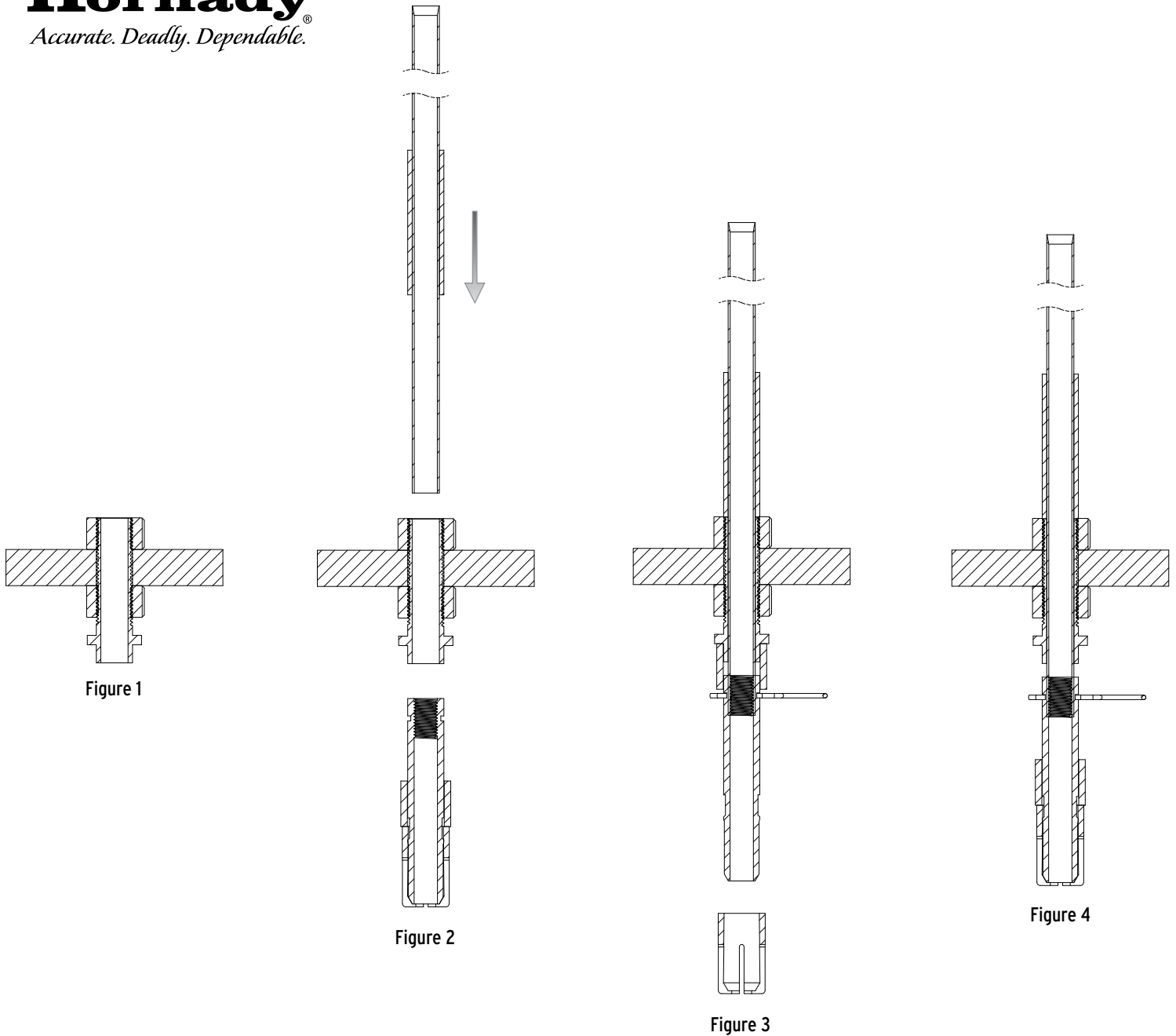


Hornady
Accurate. Deadly. Dependable.®

Lock-N-Load®

366 Primer Shut-off Assembly

Item No. 010053



INSTALLATION

1. Remove the existing primer feeding assembly including the drop tube assembly and the brass feed tube.

WARNING: It may be full of primers! The ½-20 nut(s) may be needed for installation of the shut-off mechanism.

2. The Primer Shut-Off mechanism was shipped in an assembled state to protect the fine threads. You must disassemble it by unscrewing the tube (4) from the body

(2) and sliding the sleeve (1) off the tube. Do not remove the spacer (3) from the body.

3. Thread the sleeve (1) up from the bottom of the head plate.

NOTE: Some earlier 366 loaders had no threads in the head plate at this station. If yours is one of those, use two nuts as shown in **figure 1**. If the loader has threads in the plate use only the upper nut to fasten the assembly. Thread the upper nut

onto the sleeve, **DO NOT TIGHTEN YET.**

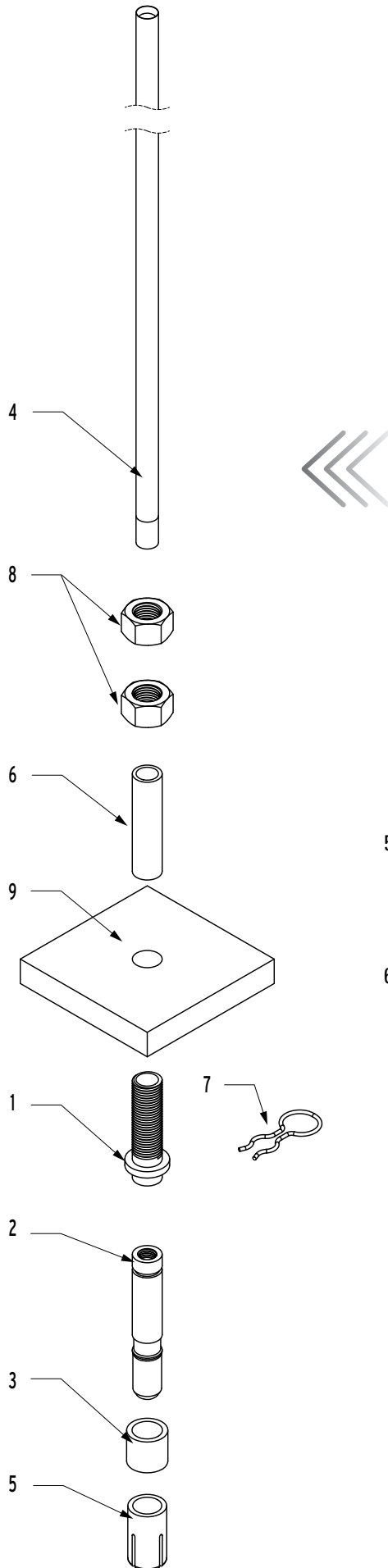
4. Slide the primer tube (4) through the sleeve from the top and thread into the body (2). The spacer (3) must be on the body prior to threading the tube into the body.

NOTE: The primer tube is approximately 18" long. **Hand tighten only.** The threads are very fine and easily damaged. Thread the primer tube completely into the body (**figure 2**).

(Continued on back)

LOCK-N-LOAD® 366 PRIMER SHUT-OFF ASSEMBLY

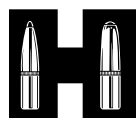
PARTS LIST



ITEM NO.	PRODUCTION PART NO.	QTY.	DESCRIPTION
1	398132	1	366 Primer Shut-off Sleeve
2	308130	1	366 Primer Shut-off Body
3	398131	1	366 Primer Shut-off Spacer
4	398133	1	Primer Shut-off Tube
5	480028	1	366 Primer Shut-off Unit Stop
6	398181	1	Auto Primer Tube Stop
7	398208	1	366 Primer Shut-off Wire
8	—	2	1/2-20 Hex Nut
9	—	1	366 Head Plate

(Continued from front)

5. Slide the spacer (4) up to the sleeve and install the clip assembly (398116, 078, and 129) firmly into the groove in the body (figure 3).
6. By adjusting the height of the sleeve in the head plate and by some trial and error, one should now be able to drop primers into the shell plate.
 - a. Start with the sleeve at its highest attainable position.
 - b. Pull the press handle to bring the shell plate to its maximum height.
 - c. Adjust the sleeve downward until the plastic unit stop (5) is pressed out enough to release a primer. Some minor adjustment from there may be required.
 - d. Snug the nut on the sleeve to secure the position.
7. The clip assembly (figure 4) has been pulled out allowing the spacer to fall below the groove in the body and the clip assembly has been reinstalled to the groove to avoid loss. The Primer Assembly will no longer feed primers until the spacer is again moved to the upper position of figure 3. The friction stop (6) must be slid down the primer tube to about ¼ inch from the sleeve to prevent the entire primer shut-off assembly from falling to the shell plate.



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